

# NMIS

National Manufacturing  
Institute Scotland

## Affordable Intelligent Manufacturing

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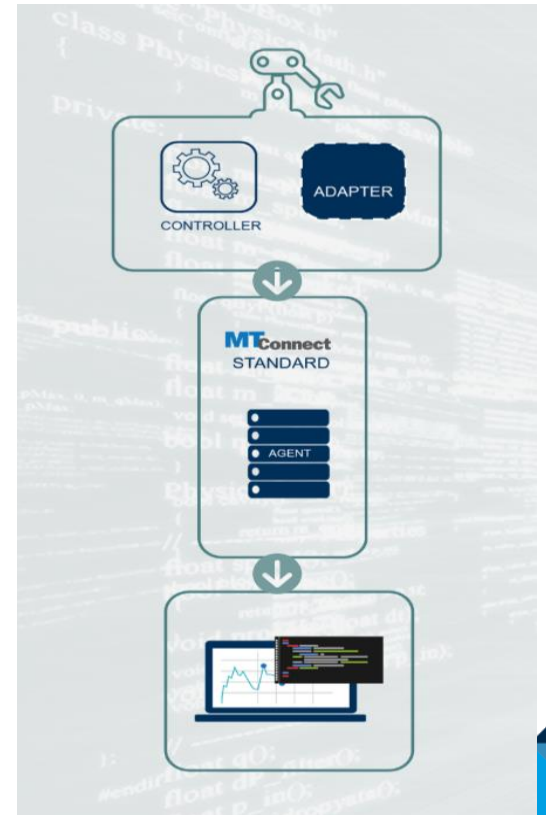
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[nmis.scot](http://nmis.scot)



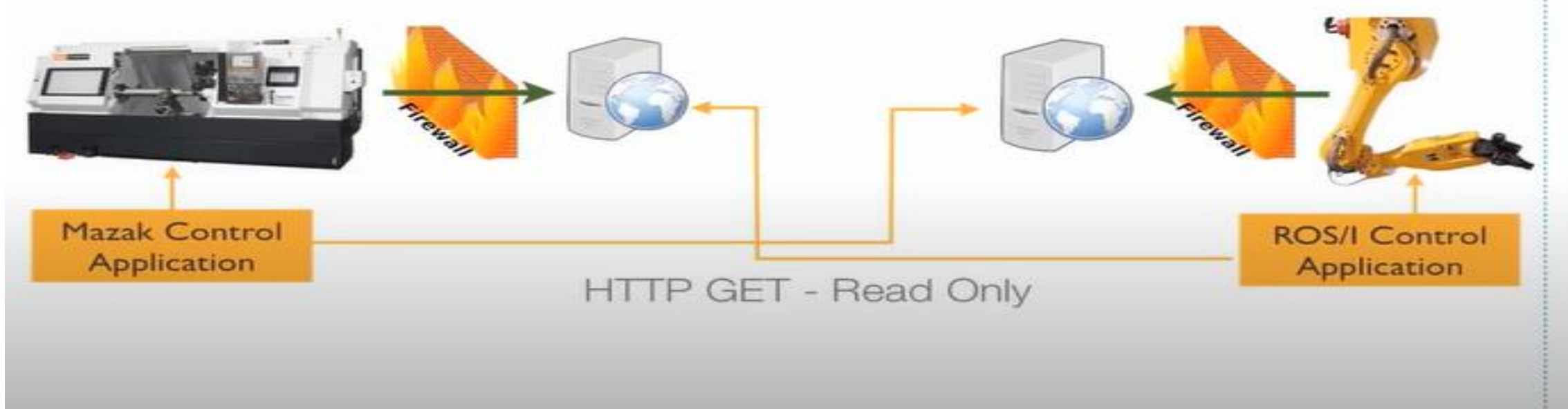
# Answering two questions:

- ▶ (1) Can we use the MTConnect standard to improve shop floor communication as a universal manufacturing language?
- ▶ (2) Can the MTConnect standard be a suitable solution for SMEs?
  - **MTConnect standard:** MTConnect© is a registered trademark of AMT- the Association for Manufacturing Technology. It is an XML based communication standard and a common language between machines communications for shop floor that can share information and data from the shop floor in a standard format seamlessly. It should install and activate on a machine to be available to acquire data dictionary.
  - **MTConnect has a fibulas security because it allows just reading the data.**



# Secure HTTP Communication

## Peer-to-Peer MTConnect Messaging



# Many - to - Many



Load Material - Active



Left Conveyor - Active  
Right Conveyor - Active



Load Material - Not Ready



Load Material - Active  
1:07 / 1:14



Unload Material - Active

